



[www.lotussport.co.uk](http://www.lotussport.co.uk)

**Lotus Sport**

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Lotus Sport is a trading name of Lotus Cars Ltd



# Lotus Sport

## Welcome to Lotus Sport and the new 2008 brochure.

Lotus Sport is the performance and competition arm of Lotus Cars Ltd, developing products that offer maximum performance whilst retaining lightweight and minimalist design wherever possible.

We carry out design and development of the existing Lotus Product, to create a range of extreme road, track and race cars. Focus areas include upgraded performance, improved ride and handling and track specific safety equipment.

Lotus Sport can also offer driving tuition courses at its test track, along with corporate days and factory tours.

We hope you find it informative and interesting. If you have any questions or would like further information please contact us at Lotus Sport on +44 (0) 1953 608920 or [lotussport@lotuscars.co.uk](mailto:lotussport@lotuscars.co.uk)



# Lotus Sport History



**1991** Lotus Sport Esprit X180R competes in the American Bridgestone Supercar Championship.



**1992** Lotus Sport brand is first used on the Olympic Lotus Sport 108 monocoque bicycle. Chris Boardman wins the 4000m event Gold medal, setting a new world record.



**1999** Geneva Motor Show - launch of Lotus Sport Elise race car. Autobytel Lotus race championship launched. Series supported the British Touring Car Championship.



**2000** Lotus Sport Elise race car design evolved into the S1 Exige road car.



**2002** Lotus Lada developed in conjunction with BBC Top Gear.

**2002/2003** Series 2 Sport 190 Elise, LS111 Sport Elise and 135R Sport Elise.



**2003** Lotus Sport Exige Cup - built for Lotus Cup Europe Regulatory Race Championship.



**2004** Lotus Sport Exige V6 400 - Asian GT Championship, 2005 & 2006 Sepang 12 hour winner.



**2005** Prototype Lotus Sport Exige GT3 race car. Ran at Paul Ricard performance test.



**2005/2006** Sport Exige 240R - limited edition of 50. First time Lotus Toyota engine is supercharged. Lotus Sport Exige Cup 240 launched, 212 units produced.



**2006** Lotus Sport Exige GT3 race car - **British GT3 Constructors Championship winners!** Prototype 2-Eleven developed from "Circuit Car" built for Shelsey Walsh hill climb.



**2007** Lotus Sport Exige Cup 255 launched. Lotus 2-Eleven goes into production.



# Lotus Sport News

Nick Adams, Engineering Manager for Lotus Sport discusses the development of the exciting Lotus 2-Eleven.

## Under what circumstances did the concept of the 2-Eleven arise?

The 2-Eleven is in many respects the car originally conceived at the very beginning of the Elise programme. The plan in the early stages of the cars development was for a minimalist design with no doors or roof; a fact reflected by the original project codename of "step-in". As the concept for the chassis and body developed, it became apparent that the package was of such high quality that it was worth pursuing the extra sales that would be generated by fitting more creature comforts; hence the Elise Series 1 was born. Despite the great success of the Elise the desire to create a car in the spirit of the original concept never went away, and hence we leapt at the chance when it was given.

## So, what was your brief for the original vehicle?

When the Elise was first introduced track days were in their infancy. Both the Elise and track days have grown up together, and now most track days feature our cars amongst the fastest runners. Although the Elise and the Exige are amongst the very best cars for road and track use, some of our most dedicated track day customers are capable of reaching the upper limits of the cars ability and hence the 2-Eleven was created to suit their needs.

## What kicked it all off?

The original prototype 2-Eleven was created to feature as one of the stars of a special hillclimb meeting held at Shelsey Walsh to celebrate the tracks 100th year as an active motorsport venue. Unfortunately the decision to build the car was only taken eleven weeks before the event and hence a lot of midnight oil was burnt by everybody involved in the first cars creation! Obviously building a one off prototype is a very different matter to building a series production car, and so once the prototype had been shown and met with universal acclaim it took another nine months to get the design to a point where we were able to make production cars.

## What do you feel are particular achievements of the design and development?

I remain very proud of the more subtle aspects of the design such as the almost complete lack of any brackets or braces. Wherever possible the team worked to try and eliminate any unnecessary components in order to save weight. The bodywork includes aerodynamic features which control and prepare the air leading into the intercooler feed ducts. The attention to detail within the suspension system in terms of both geometry changes and damper tuning indicate the teams obsession with the cars ride and handling. The vehicle also features the first automotive application of core mat technology within the body panels.



## Tell us about the success of 2-Eleven to date.

The original business case was based on selling a volume of 100 cars in the first year. If orders continue to come in at the rate they have done so far we will come close to double that. As the production figures show, the car has been a great success for Lotus. The car has been a particular success in Australia, with initial runs at the legendary Mount Buller Hillclimb and Mount Panorama (Bathurst) venues resulting in outstanding lap times and levels of performance on a par with full on race and rally cars. The car has also had a fantastic reception in Japan, with orders for fifty cars already in place and more on the way.

## What fun have you had along the way?

In order to prove the cars road and track ability, I volunteered to drive the car on the road to a track day. I would then run the car as hard as I could all day before driving it home on the same tyres and brakes. A one hour race at Dijon-en-Prenois was the choice, a mere 600 miles from Hethel, in October... Together with Louis and Simon from Lotus Sport and a support van, the car was driven through rain, fog and sunshine to the event. We entered the race, got pole position, won the race and recorded fastest lap, then drove all the way home as promised on the original tyres and brakes. We even stopped at a supermarket for beer and cheese before crossing in the Channel Tunnel!

## How do you feel about the finished product?

I think the whole team involved with the 2-Eleven project should be immensely proud of their achievement. The car has completely captured the hearts of all who have driven it and it is widely regarded by the automotive press as one of the very best track day cars in the world. It is fantastic that this should be the case, as it means that with the future upgrades and improvements we have in mind the car should be a dominant force for many years to come.



# Lotus Sport



Performance Parts



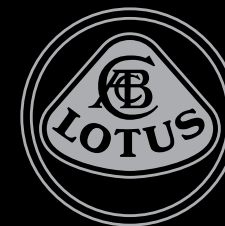
Workshop, Upgrades & Restorations



Driving Experiences



# UK Dealer List



Bell & Colvill (Horsley) Ltd	Surrey	Dealer & Repairer
Castle Lotus	Essex	Dealer & Repairer
Christopher Neil Ltd	Cheshire	Dealer & Repairer
Classic Dream Machines Ltd	East Sussex	Dealer & Repairer
Dick Lovett Sports Cars	Wiltshire	Dealer & Repairer
Drivestyle Horseless Carriages	North Yorkshire	Dealer & Repairer
Formula One	Newcastle	Dealer & Repairer
Freelance Motors	Gurnsey	Dealer & Repairer
Frosts (Cars) Ltd	West Sussex	Dealer & Repairer
Hadley Green	Herts	Dealer & Repairer
Hexham Horseless Carriages	Hexham	Dealer & Repairer
JCT 600 Brooklands	Leeds	Dealer & Repairer
Linders of Chapelizod	Dublin	Dealer & Repairer
Lipscomb	Canterbury	Dealer & Repairer
London Group	London	Dealer & Repairer
Lotus Ribble Valley	Blackburn	Dealer & Repairer
Merritts Lotus	Amersham	Dealer & Repairer
Motor Mall	Jersey	Dealer & Repairer
Murray Motor Company	Edinburgh	Dealer & Repairer
Nick Whale Sports Cars Ltd	Birmingham	Dealer & Repairer
Peninsula	Exeter	Dealer & Repairer
Peter Smith Sports Cars Ltd	Derbyshire	Dealer & Repairer
Stratstone	Cardiff	Dealer & Repairer
Stratstone	Leicester	Dealer & Repairer
Stratstone	Milton Keynes	Dealer & Repairer
Statton Motor Company (Norfolk) Ltd	Norfolk	Dealer & Repairer
Vindis	Cambridgeshire	Dealer & Repairer
Westover Sports Cars	Dorset	Dealer & Repairer
Williams Automobiles Ltd	Bristol	Dealer & Repairer
Dutton Forshaw	Kent	Repairer
Fibreglass Services	West Sussex	Repairer
H.R Owen Sports Cars	London	Repairer
Kelvedon Motors	Lincolnshire	Repairer
Gordon Lamb Ltd	Sheffield	Repairer
Lotus Sport	Norfolk	Manufacturer & Repairer
Lotus Cars Sales, Marketing & After Sales	Norfolk	Manufacturer



# Lotus Sport Performance Parts

An extensive range of performance parts are available to ensure your Lotus is personalised and developed to meet your individual requirements.

Performance, handling and safety are key areas where Lotus Sport can help you achieve your ultimate Lotus.

Contact Lotus Sport to discuss how these parts could enhance your vehicle and consider the opportunity of having the specialised parts fitted by Lotus technicians.

For further information or to discuss parts not featured in this brochure please contact your local dealer (see listing) or Russell Gibbons ([rgibbons@lotuscars.co.uk](mailto:rgibbons@lotuscars.co.uk)) at Lotus Sport on +44 (0) 1953 608507 or Adrian Kent on +44 (0) 1953 608980





# Lotus Sport Disclaimer

Items shown in this brochure are for illustrative purposes only. Actual colours and specifications may vary from that shown. Lotus Cars reserves the right to discontinue items, change specifications and alter prices without prior notice.

If an item is marked with \* it is for TRACK USE ONLY. This equipment is intended for use on private property racing tracks only and is not suitable for use on public highways. The fitting of TRACK USE ONLY equipment shall invalidate some aspects of your vehicle warranty. Details upon request. The customer must take responsibility for familiarising themselves with these details before ordering parts. The use of the equipment on public highways may constitute a criminal offence. Accordingly, the purchaser of the equipment and all persons who use the equipment must ensure that the equipment is not used on any public highway. Please note the life of these parts will be dependant upon driving style and type of activity.

Customers are responsible for ensuring their cars comply with their respective road, track or race regulations. Lotus Sport recommend that vehicles are safety checked prior to and after any track activity.

Lotus Cars Limited cannot and does not accept any liability arising directly out of the use of the equipment other than in respect of death or personal injury caused by its negligence.

Genuine Lotus replacement parts and accessories, which do not have the Track Use Only mark, carry 12 months parts warranty subject to terms and conditions set out in the Owners Handbook warranty statement. This states that the warranty does not apply *to any car which has been subjected to race or competition use, including timed laps or runs.* (Section 3.2 (g))  
Brake discs, brake pads and clutch plates do not carry a warranty. This is also stated in the owners handbook warranty statement. See section 9.0.

Current prices and availability should be checked with your chosen dealer.

Some parts may require special order, and could therefore have variable leadtime to supply. All parts supplied to customers, exclude delivery charges and any import duties that may apply.

The purchaser's statutory rights when dealing as a consumer are not affected.



## ROAD LEGAL BIG BRAKE KIT FROM LOTUS SPORT

Lotus Sport now offer a 'Big Brake' front brake upgrade kit for track focused S2 Exige customers, which retains the existing road ABS module. The kit is designed to increase overall brake efficiency, provide a firmer pedal with better modulation and increased resistance to brake fade. The kit mounts directly to the existing uprights and is a perfect upgrade for the Lotus driving enthusiast.

The kit features 4-piston, differential bore two-piece aluminium alloy body front calipers and 308 mm two piece aluminium belled discs and track pads. The kit comes as standard with Pagid RS 14 (Black) full race pad with a medium-to-high friction level. It is a ceramic-type compound with very good modulation, high fade resistance, low heat conductivity, and a good wear rate up to a temperature 1,200°F, and is the same compound as used on the championship winning Lotus Sport GT3 car.



Application specific to Lotus S2 Exige vehicles fitted with the following wheels:

A122G0007F	LOTUS CARS	16-SPOKE	6.5J X 16 ET31
BLS3G6019F	LOTUS SPORT 240R	5-SPOKE	7J X 16 ET31
BLS3G6007F	LOTUS SPORT 240R	5-SPOKE	7J X 16 ET31
ALS3G6001F	LOTUS SPORT	16-SPOKE	6.5J X 16 ET31
A120G0032F	LOTUS CARS	TWIN 7 SPOKE	6.5JX16 ET31
A120G0042F	LOTUS CARS	TWIN 7 SPOKE	6JX16 ET31

Please order using part number ELS3J0040F

Subject to availability

Please note that the disc and pad life will be dependant on driving style and type of activity. Repeated enthusiastic track driving will shorten component life and increased frequency of servicing will be required. Always carry out the recommended safety checks prior to any track activity. Always abide by the running in procedure for new discs and pads. Castrol SRF brake fluid is recommended with this upgrade. The big brake kit fits all S2 Elise and Exige cars fitted with 6.5" and 6" forged wheels (A120G0042F and A120G0032F). The kit also fits Lotus Sport 240R wheels and Lotus Sport OZ race wheels. This kit is approved for European and US aftermarket road use only. For all other markets customers should confirm requirements prior to order.





Safety



Suspension & Brakes



Wheels & Tyres



Engine & Drivetrain



Exhausts



Engine Ancillaries



Miscellaneous



2-Eleven



# Safety



Lotus Sport 4 Point Safety Harness\*  
Part No. - A122V0050F (RH), A122V0049F (LH)  
Applications - Elise/Exige/2-Eleven  
Lotus Sport 4 point competition harness as fitted to the current Lotus 2-Eleven vehicles with aircraft style buckle and lightweight adjuster buckles. Only to be used with sport seats and cars **without** airbags.



6 Point FIA Safety Harness\*  
Part No. - ALS1V0015F  
Applications - Elise/Exige/2-Eleven fitted with roll cage with harness mount bar  
Six point FIA approved seat harness. Only to be used with an MSA/FIA approved race seat and harness mount bar.



FIA Approved Lotus Sport Recaro Seat kit with seat runners\*  
Part No. - ALS3V6043F  
Applications - Elise/Exige/2-Eleven  
This high specification Lotus Sport embroidered Recaro competition seat. Supplied with fitting kit and seat runners ready to fit.



FIA Roll Cage Assembly\*  
Part No. - ALS3V0022J (RHD), ALS3V0023J (LHD)  
Applications - S2 (Toyota) Exige  
Full FIA specification T45 Roll Cage. Includes front cage and A frame. Includes fitting kit. Can only be fitted to cars with T45 roll over bar fitted (A122A0046F).



Roll Cage Fitting Kit and rear A frame included in assembly, padding additional



Life Line Electronic Fire Extinguisher Kit\*  
Part No. - ALS3V0038J  
Applications - All vehicles (please call for information)  
Fire extinguisher kit, electrically operated four nozzle system.



# Suspension & Brakes



2 Way Adjustable Ohlins Damper and Spring - Car Kit  
Part No. - CLS3C6001J/2J, CLS3CD6001J/2J  
Applications - S2 (Toyota) Elise/Exige  
These performance Dampers, developed by Lotus ride and handling specially for Elise/Exige models. The units are adjustable for low speed bump and rebound, offering the ability to fine tune vehicle handling for the perfect set up.



Lotus Sport Front Anti Roll Bar  
Part No. - A111C0134S  
Application - S2 (Toyota) Elise/Exige  
Lotus sport developed front anti roll bar with a range of adjustability for fine handling control, for track and fast road use. Recommended to be used in conjunction with Ohlins dampers and Lotus sport wheel package.



Lotus Sport 3 Way Adjustable Ohlins Dampers\*<sup>1</sup>  
Part No. - Front ALS3C0105J/06J FIA GT4  
Rear ALS3D0107J/08J FIA GT4  
Front ALS3C0108J/09J 2-Eleven  
Rear ALS3D0110J/11J 2-Eleven  
Applications - S2 (Toyota) Exige/2-Eleven  
High specification 3 way adjustable dampers developed for race cars with slick tyres. The units are adjustable for high/low speed bump and rebound.



Big Brake Four Pot Upgrade Kit  
Part no. - ELS3J0040F  
Applications - S2 (Toyota) Elise/Exige/2-Eleven  
Designed for competition, this AP Racing big brake kit will dramatically enhance your braking performance and improve cooling. Bedding in procedures apply.



Lotus Rear Toe Link Brace Kit  
Part No. - LOTAC05377  
Applications - S2 (Toyota) Elise/Exige  
Chassis brace kit to improve stiffness of lower track control arm and place lower ball joints in double shear. Recommended for track use.



# Suspension & Brakes



Big Brake Kit Drilled Discs  
 Part No. - ALS3J0164F (RH), ALS3J0165F (LH)  
 Applications - S2 (Toyota) Vehicles fitted with Big Brake kit  
 These cross drilled brake discs are standard fitment with the Big Brake Kit. Bedding in procedures apply.



Big Brake Kit Grooved Discs\*  
 Part No. - ALS3J0100F (RH), ALS3J0101F (LH)  
 Applications - S2 (Toyota) Vehicles fitted with Big Brake kit  
 These grooved brake discs offer an alternative to the cross drilled brake discs supplied with the Big Brake kit as standard. Bedding in procedures apply.



Lotus Colour Coded Brake Callipers.  
 Part No. -  

Blue	LF: ALS2J0005F	Red	LF: ALS2J0001F
	RF: ALS2J0006F		RF: ALS2J0002F
	LR: ALS2J0007F		LR: ALS2J0003F
	RR: ALS2J0008F		RR: ALS2J0004F

 Application - S2 (Toyota) Elise/Exige/2-Eleven  
 Also available in silver and yellow.



Performance Front Brake Pads - Pagid RS14  
 Part No. - A111J0150S  
 Applications - All S2 (Toyota) Elise/Exige/2-Eleven  
 Pagid track brake pads with improved frictional coefficients for improved bite. Compound also improves fade resistance and whilst maintaining good wear rate characteristics.



Performance Rear Brake Pads - Pagid RS14  
 Part No. - A111J0151S  
 Applications - All S2 (Toyota) Elise/Exige/2-Eleven  
 Pagid track brake pads with improved frictional coefficients for improved bite. Compound also improves fade resistance and whilst maintaining good wear rate characteristics.



Lotus Sport Goodridge Brake Hose Set  
 Part No. - BLS3J0047F  
 Application - S2 (Toyota) Elise/Exige/2-Eleven  
 Goodridge stainless steel braided hose set to improve pedal feel and longevity. Recommended for track use.



# Wheels & Tyres



Yokohama A048R Tyre (Front) 195/50 - R16  
Part No. - ALS1H6006F  
Applications - All Vehicles fitted with Lotus Sport 240R or 6.5 - 7.0J 16 inch wheels  
This superb road/track tyre has helped dramatically improve the track performance of the current Elise/Exige/2-Eleven model range.



Yokohama Slick Tyre\*  
Part No.  
Front: BLS1H6001F 190/580R16  
Rear: BLS1H6002F 230/625/17  
Application - S2 (Toyota) Vehicles fitted with Lotus Sport 240R wheels (7.0 + 8.0 J)



Lotus Sport Forged 240R Wheel - Front  
Part No. - A127G0004H/1H  
Applications - S2 (Toyota) Elise/Exige  
Competition wheels developed by Lotus Sport to be used in conjunction with the Yokohama A048R tyre. These 7.0J wheels are forged to improve strength whilst reducing weight over the standard wheel. Finished in High Power Silver or Satin black.



Yokohama A048R Tyre (Rear) 225/45 - R17  
Part No. - ALS1H6007F  
Applications - All Vehicles fitted with Lotus Sport 240R or 7.0 - 8.0J 17 inch wheels  
This superb road/track tyre has helped dramatically improve the track performance of the current Elise/Exige/2-Eleven model range.



Yokohama Wet Tyre\*  
Part No.  
Front: ALS1H6003F 190/580-R16  
Rear: ALS1H6004F 230/625-R17  
Application - S2 (Toyota) Vehicles fitted with Lotus Sport 240R wheels (7.0 + 8.0 J)



Lotus Sport Forged 240R Wheel - Rear  
Part No. - A127G0003H/2H  
Applications - S2 (Toyota) Elise/Exige  
Competition wheels developed by Lotus Sport to be used in conjunction with the Yokohama A048R tyre. These 8.0J wheels are forged to improve strength whilst reducing weight over the standard wheel. Finished in High Power Silver or Satin black.



# Engine & Drivetrain



Updated Clutch Cover and Plate  
Part No. - ALS3Q6000F + ALS3Q6001F  
Applications - S2 (Toyota) Elise/Exige/2-Eleven  
This TRD competition clutch plate and cover is ideal for road and track use.



COMING SOON Lotus Sport AP Clutch for Dog Gearbox\*<sup>1</sup>  
Part No. - ALS3Q6016F  
Applications - S2 (Toyota) Exige when fitted with Dog box  
AP Racing clutch plate (CP - 5341 - 13) developed for use with the dog box, utilising solid centre plate and improved material.



Lotus Sport Plate Type Limited Slip Differential\*  
Part No. - ALS3F6000F  
Applications - S2 (Toyota) Elise/Exige/2-Eleven  
ZF plate type differential developed by Lotus Sport. This offers ultimate traction levels through cornering, whilst giving a predictable and stable handling car. Special service conditions apply.



Lotus Sport Toyota Lightweight Flywheel\*  
Part No. - ALS3E6018F  
Applications - S2 (Toyota) Elise/Exige/2-Eleven  
This lightweight flywheel developed for competition use allows improved engine performance and response through reduced inertia.



COMING SOON Lotus Sport Hewland Dog Gearbox - C64\*<sup>1</sup>  
Part No. - ALS3F6027J  
Applications - S2 (Toyota) Exige/Elise/2-Eleven  
Lotus sport developed dog engagement straight cut gearbox for hard competition use. Retains H pattern shift. Kit includes updated selector cables and clutch plate.





# Exhausts



Lotus Stage 1 Silencer\*  
Part No. - LOTAC05334  
Applications - S2 (Toyota) Elise/Exige  
Stage 1 stainless steel silencer for a sporty exhaust note.  
Lotus Aftersales part - see brochure



Lotus Stage 2 Silencer\*  
Part No. - LOTAC05335  
Applications - S2 (Toyota) N/A Elise/Exige  
Stage 2 Stainless steel silencer for a loud and very sporty  
exhaust note for naturally aspirated cars only.  
Lotus Aftersales part - see brochure



Lotus Stage 3 Silencer\*  
Part No. - LOTAC05450  
Applications - S2 (Toyota) S/C Exige  
Stage 3 stainless steel silencer for a loud exhaust note  
developed specifically for supercharged cars.  
Lotus Aftersales part - see brochure



240R Catalyst Pipe\*  
Part No. - ALS350001F  
Application - Exige 240R  
Catalyst pipe developed for the Exige 240R, direct  
replacement part.



Lotus Sport Cup 255 De-Cat Pipe\*  
Part No. - ALS3S0014S  
Applications - S2 (Toyota) Exige  
Lotus Sport developed part for the Cup 255 vehicle for track  
use only. Replaces the catalytic converter with a straight  
through exhaust section. Also reduces overall mass of the  
exhaust system. Strictly for track use only.



# Engine Ancillaries



Accusump Kit\*  
Part No. - ALS3E0022J  
Applications - All S2 (Toyota) Models fitted with oil coolers  
The Accusump kit acts as a remote 'dry sump' oil system, preventing oil starvation in hard cornering conditions. Recommended for track and competition use. All parts included to fit to any Toyota engined Lotus.



T4 and T4e ECU - Track Upgraded  
Part No. - ALS3M0215F, ALS3M0244F  
Applications - S2 (Toyota) Naturally aspirated cars  
ECU with cam switch optimised for track use, moving switch point to high lift cam from 6200 rpm to 5750 rpm. All other functionality of the original ECU programme remain, preserving the full European emissions compliance of the vehicle.



Lotus Sport Cup 255 Intercooler Assembly  
Part No. - ALS3E0169F  
Applications - S2 (Toyota) Exige S  
Hand fabricated aluminium intercooler assembly for supercharged Exige models specifically developed for the Cup 255 competition car.



# Miscellaneous



70L ATL 'Bag Tank' Fuel Cell FT3 FIA Approved\*  
Part No. - ALS3L6009F  
Applications - S2 (Toyota) Elise/Exige/2-Eleven  
70L FIA compliant fuel cell. Foam filled anti surge tank.  
Retains existing Lotus fuel pump. Service life applies.



70L ATL 'Bag Tank' Fuel Cell FT3 FIA Approved\* - Dry Break  
Part No. ALS3L0046F  
Applications - S2 (Toyota) Exige  
70L FIA compliant fuel cell with external dry break type filler necks. Foam filled anti surge tank retaining existing fuel pumps. Requires bodywork modifications to fit fuel necks. Service life applies.



Lotus Sport Cup 255 Race Battery\*  
Part No. - ALS3M0241F  
Part No. - ALS3M0260F  
Applications - All Lotus vehicles  
This motorsport specific battery is exceptionally small and lightweight. Uses absorbed glass mat and valve regulated lead acid technology. Excellent for deep cycle and cranking power.



Lotus High Flow Air Filter\*  
Part No. - ALS3E0158F  
Application - All S2 (Toyota) SC Exige  
High flow Toyota developed air filter for supercharged cars.  
Improves engine response and recommended for track use.



TRD High Flow Air Filter Air Box\*  
Part No. - ALS3E0157F  
Application - S2 (Toyota) SC Exige  
TRD airbox designed to fit in conjunction with high flow air filter, improved flow characteristics for released engine response.



TRD Performance Air Filter  
Part No. - ALS3E6020F  
Applications - S2 (Toyota) NA Elise/Exige  
TRD performance air filter for use with naturally aspirated Toyota 2ZZ - GE engine cars. Improves engine response.



# Miscellaneous



Lotus Sport Footwell Mat Set  
Part No. - LSPAC00058 (111R) all models available  
Application - S2 (Toyota) Elise/Exige  
High quality Lotus Sport branded footwell mat set with fixing points to replace factory fit mats. As fitted to all Lotus Sport factory vehicles.



Castrol SRF Track Brake Fluid\*  
Part No. - A34056001S  
Application - All vehicles  
High quality competition brake fluid with 600°C boiling point, for serious track use. Please call for a range of other Castrol brake fluids.



Lotus Sport Windscreen Decal  
Part No. - ALS3V0021F  
Applications - All Lotus Sport vehicles (with windscreens!)  
Lotus sport sunvisor strip decal in silver and black to compliment your Lotus Sport developed vehicle.



Black Filler Neck Surround  
Part No. - LSPAC00048  
Applications - S2 Elise/Exige  
Black anodised aluminium fuel filler neck surround to match black filler cap.



Lotus Sport Key Ring  
Part No. - MOTSP00157  
Applications - All vehicles  
Leather key fob Lotus Sport branding.



Lotus Sport Lanyard  
Part No. - LOTLS05046  
Applications - All necks  
Lotus sport lanyard to keep your phone or keys handy.



# 2-Eleven



COMING SOON Lotus Sport 2-Eleven Heavy Duty Cotton Dust Cover  
Part No. - A127B0153 (road car) A127B0152 (track car)  
Application - 2-Eleven Track and road cars.  
Cotton heavy duty jersey type dust cover tailored to fit the car shape including mirror pockets and rear wing.  
Lotus Aftersales part - contact number below



COMING SOON Lotus Sport 2-Eleven Heavy Duty Cotton Dust Cover - Lotus Sport Colours  
Application - 2-Eleven Track or Road cars  
Cotton heavy duty jersey type dust cover tailored to fit your vehicle. This cover can be embroidered or finished to the customers request.  
Lotus Aftersales part - contact number below



Lotus Sport 2-Eleven Shower Cover  
Part No. - A127V0007F  
Applications - All 2-Eleven models with standard rear roll cage  
This lightweight shower cover protects the cockpit area of your 2-Eleven.  
Lotus Aftersales part - contact number below



2-Eleven Track Pack Front Splitter\*  
Part No. - A127B0103K  
Application - 2-Eleven  
Track specification front splitter. Should be matched with track pack rear wing for balanced aerodynamic grip levels.  
2-Eleven track pack (front splitter and rear wing) available as an upgrade package. Part No. ALS3B0174J  
Lotus Aftersales part - contact number below



2-Eleven Track Pack Rear Wing\*  
Part No. - A127B0105F  
Application - 2-Eleven  
Track specification adjustable Carbon fibre rear wing element. Includes wing end plates, retains existing mounts.  
Lotus Aftersales part - contact number below



Lotus Sport 2 - Eleven Stage 1 silencer\*  
Part No. - A127S0001  
Applications - 2-Eleven  
Stainless steel sports silencer for a louder exhaust note.  
Lotus Aftersales part - contact number below



# Suggested Upgrades

Developing the handling of your Lotus for track and fast road use is possible through the wide range of parts and upgrades offered by Lotus Sport. Upgrading your standard car is possible with the help of the Lotus Sport workshop or your local dealer.

Lotus Sport recommend the following route of development parts to enhance the specification of your vehicle. These parts are focused on an Elise in standard specification, although the procedure of parts development also applies to the current Exige range.

## Lotus Sport Wheel Upgrade

The initial area for consideration could be the standard wheels and tyres. Upgrading to a set of Lotus Sport 240R wheels, complimented by a set of Yokohama AO48R tyres, will increase grip whilst also cutting road wheel mass. These wheels allow flatter tyre profile with bigger contact patch, delivering better impulse, stability and enhanced feedback. Also allows fitment of Yokohama slicks in future.

Rear Wheel 240R - Black/Silver	A127G0003H
Front Wheel 240R - Black/Silver	A127G0004H
Front Tyre - AO48R	ALS1H6006F
Rear Tyre - AO48R	ALS1H6007F
Motorsport Decal	ALS3U0021F

## Chassis Handling Upgrade

The secondary stage, ideally combined with stage one, should be focused on suspension component upgrades. This stage should include track focused two way adjustable Ohlins dampers for ultimate handling capabilities. An uprated Lotus Sport adjustable front anti roll bar and chassis brace kit will further enhance your developed Lotus chassis.

Ohlins Dampers	BLS3C6001J
	BLS3C6002J
	BLS3D6001J
	BLS3D6002J
Front Anti Roll Bar Including Fit Kit	A111C0134S
Chassis Toe Link Kit	LOTAC05377
Pagid RS 14 Pads	ALS3J0048F



# Suggested Upgrades

## Performance Brake Upgrade

The third stage of the development of your car may include the Lotus Sport Big Brake kit. This AP Racing developed kit, utilising the latest 4 piston calliper and large diameter vented disc with separate bell mounting, offers superb modulation and fade resistance for hard track use. Combine this with a Lotus Sport Goodridge stainless steel hose set for improved pedal feel and safety.

Big Brake Kit	ELS3J0040F
Goodridge Hose Kit	A340J6000S
Pagid RS 14 Pads Rears	A111J0151S
Motorsport Decal	ALS3U0021F

## Race Preparation Package\*

Developing your car for the track is easy with the help of Lotus Sport. Our primary consideration, however, for you and your car is safety. The Lotus Sport race preparation package includes all of the parts necessary to make your current Exige model UK circuit legal.

This is an example kit of parts. We can provide parts to prepare a basic hill climb car to a full FIA race car, meeting a wide range of specifications and regulations, specific to your needs.

\* TRACK USE ONLY

Roll Cage Assembly* Including Fitting Kit	ALS3V0022J
Fire Extinguisher Kit*	ALS3V0038J
Recaro Seat*	ALS3V6043F
Kill Switch Kit*	ALS3M009J
6 Point Harness*	A122V0049F



# Suggested Upgrades

## Engine Upgrade 1 - NA Cars only

Developing your standard, naturally aspirated Elise could begin with the following package of components. Fitting an improved free flowing exhaust system including catalyst pipe and stage one sports silencer, along with an improved air filter allows the Toyota 2ZZ engine to breath more easily. Changing to a track use ECU programme allows the engine to remain on the high lift cam setting for a wider rev band, ensuring maximum power delivery at all times.

\* TRACK USE ONLY

ECU Programme	ALS3M0244F
	ALS3M0213F
Air Filter	ALS3E6020F
Sports Silencer - Stage 1*	LOTAC05334
Motorsport Decal	ALS3U0021F

## Engine Upgrade 2 - SC and NA Cars

Further engine development of your ultimate Lotus may include preparing the engine for fast road or track use. Fitting components such as an Accusump kit, an uprated flywheel and TRD racing clutch plate allow improved engine longevity in hard track conditions. A limited slip differential ensures your new found power finds its way to the track at all times. These parts can be used for both naturally aspirated and supercharged cars unless stated.

\* TRACK USE ONLY

Accusump Kit*	ALS3E0022J
Flywheel*	ALS3E6018F
Clutch Cover	ALS3Q6000F
Clutch Plate	ALS3Q6001F
Plate Type Differential*	ALS3F6000F
Sports Silencer - Stage 2* (N/A cars only)	LOTAC05335
Sport Silencer - Stage 3* (S/C cars only)	LOTAC05450





# Lotus Sport Performance Workshop

Lotus Sport's enthusiasm is continued into our workshop. Our experienced technicians are able to offer a personalised service dependant on your requirements.

From performance upgrades to track preparation and servicing, our passion for Lotus is apparent. The factory backed workshop is also able to carry out full restorations and accident repairs, whether your Lotus is set up for standard road or track use.

For further information on developing your Lotus, please contact Lotus Sport on +44 (0) 1953 608920.



# Lotus Sport Disclaimer

Items shown in this brochure are for illustrative purposes only. Actual colours and specifications may vary from that shown. Lotus Cars reserves the right to discontinue items, change specifications and alter prices without prior notice.

If an item is marked with \* it is for TRACK USE ONLY. This equipment is intended for use on private property racing tracks only and is not suitable for use on public highways. The fitting of TRACK USE ONLY equipment shall invalidate some aspects of your vehicle warranty. Details upon request. The customer must take responsibility for familiarising themselves with these details before ordering parts. The use of the equipment on public highways may constitute a criminal offence. Accordingly, the purchaser of the equipment and all persons who use the equipment must ensure that the equipment is not used on any public highway. Please note the life of these parts will be dependant upon driving style and type of activity.

Customers are responsible for ensuring their cars comply with their respective road, track or race regulations. Lotus Sport recommend that vehicles are safety checked prior to and after any track activity.

Lotus Cars Limited cannot and does not accept any liability arising directly out of the use of the equipment other than in respect of death or personal injury caused by its negligence.

Genuine Lotus replacement parts and accessories, which do not have the Track Use Only mark, carry 12 months parts warranty subject to terms and conditions set out in the Owners Handbook warranty statement. This states that the warranty does not apply *to any car which has been subjected to race or competition use, including timed laps or runs.* (Section 3.2 (g))  
Brake discs, brake pads and clutch plates do not carry a warranty. This is also stated in the owners handbook warranty statement. See section 9.0

Current prices and availability should be checked with your chosen dealer.

Some parts may require special order, and could therefore have variable leadtime to supply. All parts supplied to customers, exclude delivery charges and any import duties that may apply.

The purchaser's statutory rights when dealing as a consumer are not affected.

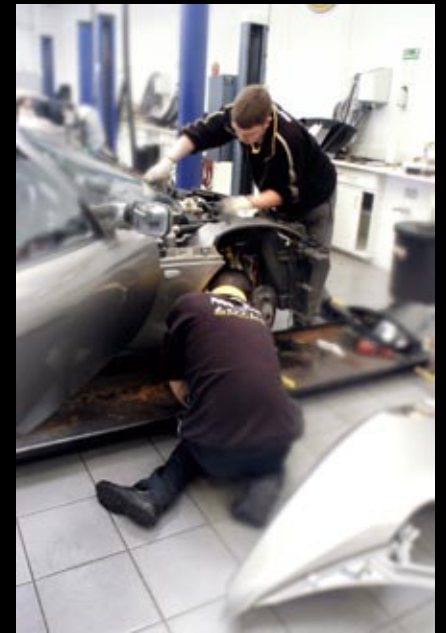


# Lotus Sport Servicing

The Lotus Sport workshop can offer a range of service options for your vehicle, all of which are also available from your local dealer. A standard range of A through to C type services are available. More complex work can also be carried out, Lotus Sport having extensive knowledge and experience to draw upon, ranging over all models throughout the years.

Our technicians can also carry out full chassis set up using our Hunter 4 wheel laser alignment facility, ensuring you are getting the best of your Lotus' handling. Why not bring your car to the Lotus Sport workshop for a complete vehicle set up and safety check before taking it to the circuit for a track day or competitive track event?

For more information and to book your vehicle in for a full, personalised Lotus factory service contact Rowland Leftley on +44 (0) 1953 608920.



# Workshop Fitted Upgrades

The Lotus Sport workshop specialises in fitting a range of performance parts and upgrades. Any of the products listed in this catalogue can be fitted by us or our dealer network. Our “suggested upgrade” packages can also be fitted by Lotus Sport at additional cost.

It is our primary concern that your Lotus is well prepared before you embark on any road or track driving. Lotus Sport will also undertake a free safety check of your vehicle in conjunction with the fitting of these parts. For chassis specific upgrades, why not have a full Hunter optical wheel alignment undertaken, ensuring your new developments perform to their optimum. A Lotus test engineer can also make a full assessment of your vehicle on our test track facility as an extra cost option.

For a further discussion regarding your individual requirements please call Rowland Leftley at Lotus Sport on +44 (0) 1953 608920.

Why not include one of our driver training experiences at our Hethel test track. Our Lotus instructors will show you how to make the most of your newly upgraded car. For further details see the information within this brochure or telephone Lotus Sport on +44 (0) 1953 608547.



# Lotus Sport Exige Cup Car

Lotus Sport began with the Lotus Sport Elise race series in 1999, developing a range of track orientated modifications to bring the standard Elise road car up to full race specification. The following Exige series 1 can trace its routes back directly to these cars, indeed the prototype vehicle was one of these race cars. Lotus Sport then went forward to develop the Exige Cup 190 and consequently the Exige 240R road car.

The range of performance packages and parts that Lotus Sport offer are direct development parts from these race cars. For example the Pagid RS14 track brake pads and Goodridge braided hose set were used to suit the needs of the early Exige Cup 190 cars. This dramatically improved the life and longevity of the braking system for track use.

The Ohlins damper set up was also developed by the Lotus Sport engineers, giving two way adjustable damping and simple ride height adjustment whilst offering ultimate chassis control for track use. Complimenting these dampers the Lotus Sport engineers developed the adjustable uprated front anti roll bar to ensure exact chassis control and optimisation at any circuit. To make the most of the power output, Sport developed a plate type limited slip differential, ensuring maximum corner exit speed. Other well proven and essential powertrain upgrades also include the fitting of the Accusump kit and AP Racing clutch.

Safety related items also feature strongly amongst this range, developed and rigorously tested throughout many seasons of racing and track work. The 6 point roll cage is bolted directly to the load bearing large section side sills and can be removed for road driving due to the bolt in design. The Lotus Sport Recaro seat was also specially developed for these cup cars. The small Exige cockpit requires the seat to be mounted as low as possible using new Lotus seat runners.

Developing and building the Exige Cup cars has given Lotus Sport invaluable experience in all areas of the current model range. Whether it be upgrading a car for road use or developing your car for the track, the Lotus Sport workshop can meet your needs in all areas.



# Lotus Sport Exige 400

The Lotus Sport Exige 400 was a one-off special build project by Lotus Sport for a South East Asian customer. The project car, bound for the highly competitive Asian GT championship, was based around a road going Exige with extensive development specifically for racing. The entire project was completed in just 6 months in complete secrecy by Lotus Sport.

The Lotus Sport designed and engineered racecar was manufactured in conjunction with RTN, the company famous for their various Le Mans successes. RTN brought their latest Motorsport techniques to produce lightweight yet strong Carbon Fibre bodywork to accompany the lightly modified road going bonded aluminium Exige chassis.

Power for this car is provided by a Swindon Racing Engines tuned GM 3 Litre V6 race engine, linked to a Hewland NLT 6 speed sequential gearbox, with AP Racing providing the braking system. With the GM V6 pushing out 400 bhp and the car weighing in at just 850 Kg, giving an astonishing power to weight ratio of 470 bhp/ton.

The quality of the finished car is a testament to the skills and abilities present within Lotus. The success of the vehicle is also unquestionable, winning and retaining its title in the highly competitive Sepang 12 hour race.

Indeed the car showed a clean pair of heels to a number of considerably more expensive and well established GT2 vehicles, being the fastest non-Japanese manufacturer.

This project highlights the skills and abilities present within Lotus Sport and the type of project we can carry out for individuals or companies alike. As an extension of the Lotus Cars brand, Sport can keep a project focused, on schedule and with high levels of secrecy as necessary.



# BBC Top Gear Lotus Lada

When BBC Top Gear approached Lotus Sport in 2002 to modify a Lada Riva, many thought the show producers had asked too much. However, Lotus Sport were only too happy to oblige, highlighting their wide skills set and resources available.

The base model Lada was stripped and completely rebuilt with a range of modifications and improvements to make it a highly useable track and fast road car. Lotus Sport again used their wide range of resources; trim shop to personalise the interior details; body shop to complete a bare metal respray and full workshop to improve the car in all areas.

The heart of this development revolved around replacing the standard 1500cc engine with a 2 Litre Fiat 16 Valve engine. This unit came directly from a 131 Mirafiori, with a range of competition development to raise the power output to 180 bhp. Competition Bilstein dampers and some Lotus ride and handling know how helped to bring the dynamics up to scratch, along with a set of BBS rims and Yokohama AO48 tyres.

The bodywork was comprehensively reworked and altered to remove unnecessary lumps and bumps, giving a stylish shape. This was then finished by the Lotus Sport Bodyshop in high gloss black. The Lotus trim shop altered the interior trim panels, carpets and seats to a more luxurious and sport orientated specification! This included high backed Alcantara trimmed sport seats in bespoke colours.

This was strictly a one off project, completed in just two weeks, and could not be repeated. Indeed the costs involved make this unrealistic as a commercial project. However, the versatility of Lotus Sport was highlighted once again, being able to draw on the skills and resources of the company.

If you would like to discuss your requirements for a comprehensive development of your standard Lotus vehicle please call Lotus Sport on +44 (0) 1953 608507 or email [lotussport@lotuscars.co.uk](mailto:lotussport@lotuscars.co.uk).



# Lotus Esprit Rebuild

The Lotus Sport workshop can carry out a full or part restoration of your Lotus, using their expertise of the brand to complete a high quality and extensive rebuild. The Lotus Esprit featured on this page is one such example, stripped and rebuilt to the last nut and bolt and comprehensively upgraded simultaneously.

These upgrades featured in all areas of the vehicle, from improved handling characteristics and power train upgrades, to changing the interior specification and in car entertainment.

The Lotus Sport trim shop carried out a comprehensive re work of the interior. Many parts were altered such as the dashboard, trimmed in white hide to the owners request. In car entertainment improvement such as the unit installed in this Esprit, can be worked subtly into traditional interiors. This unit features a satellite navigation system, rear view camera along with DVD, MP3 and CD capabilities. Lotus Sport also installed a pair of amplifiers and improved speaker system including sub woofer and six 6" speakers.

The body of this Esprit was also completely repaired, receiving a new gel coat and extensive glass fibre repairs. This then received a full, high quality re-spray using the latest paint technology in the Lotus Sport Bodyshop. As the photographs show, the final paint finish is outstanding, having a glass like appearance whilst being tough and resilient.

Mechanical improvements included the addition of uprated damper units, produced in conjunction with Bilstein, along with modern polyurethane suspension bushes. A complete rebuild of the engine also featured a range of development parts, including modern silicone hoses and improved cooling system.

Lotus sport can carry out a full restoration of your Lotus, working to meet your requirements. This may be to original condition, with sympathetic modifications to suit modern day driving or track specification.



Pictures used with kind permission of owner.







## Understanding Lotus

Ever wondered how we build the stunning Lotus range?

Why not join us at the Lotus Cars factory in Norfolk for an inside view of how we build these fabulous vehicles. Visit our new manufacturing facility, with an exciting factory tour taking you all the way through the build from raw body panels to the stunning finished product.

**£20 per person (inc. V.A.T.)**

For further information or to book your place please contact:  
The Lotus Sport Team on +44 (0) 1953 608547 or email [factorytours@lotuscars.co.uk](mailto:factorytours@lotuscars.co.uk)

Terms and conditions apply. Events are subject to availability. On purchasing this experience you will receive a gift voucher valid for 12 months. You have the right to return the voucher within seven days of receipt and will receive a refund. This right shall not apply in certain circumstances (in particular if the voucher is due to be used in seven days). Factory tours are available on Wednesday's at 10.30 am and 2pm (except for company holidays) and must be booked in advance. Factory tours are not available for children under 8 years old. Parents/guardians are responsible for their supervision at all times. Our company policy requires for one supervising adult per 3 children. Please note that parties of school children under 12 years of age are prohibited on site. All photographic equipment including video cameras and mobile phones with cameras are prohibited on site at all times. All visitors will report to Security on arrival and will at all times abide by Lotus Rules whilst on the premises. Lotus reserves the right to refuse entry.



# Scare yourself sensible for just £99



## Guaranteed to get your adrenaline pumping!

If extreme power turns you on, why not try our satisfying driving experience?

The Lotus Elise S is capable of firing up to 0-60mph in just 5.8 seconds, and not only has thrilling handling characteristics, but is a legend with a true motor-sport heritage. Here is a nerve tingling opportunity to put yourself in the driving seat of the Lotus Elise S, see this pedigree sports car in production at the famous Lotus factory and then prepare yourself for an exhilarating ride with one of our qualified instructors...

## Your day will include the following:

- A safety and circuit driving briefing
- 20 minutes driving the high performance Lotus Elise S under professional instruction around the renowned Lotus track
- A detailed hour-long tour of our state of the art Lotus Elise production facility
- A breathtaking high-speed passenger ride with one of our professional drivers
- A presentation of your certificate to show completion of the experience

To book your place on a Scare Yourself Sensible Experience please contact:  
The Lotus Sport Team on +44 (0) 1953 608547 or email [track@lotuscars.co.uk](mailto:track@lotuscars.co.uk)

Terms and conditions apply. Events are subject to availability.



# Driver Training Experience



## Looking at enhancing your driving skills and gain the necessary ability needed for vehicle control?

The Lotus Driver Training Experience is formulated to do exactly this. You will spend an exclusive day at the famous Lotus Test Track developing your driving skills in the Elise S. There will be 12 clients on the day, split into 3 groups. Our highly trained Lotus instructors will take you through various vehicle control activities, allowing you to explore the different reactions in varying situations, which will enable you to develop a better driving style.

Your day will include the following:

- A welcome breakfast
- Oversteer and understeer training
- Braking activities
- A buffet lunch
- An awards presentation
- A safety and circuit driving briefing
- A staggered gate slalom course
- Full circuit driving sessions
- Instructor high-speed passenger ride

This extraordinary experience is priced at just £499 per person\*  
Lotus Club International members receive a 10% discount making it just £449

To book your place on the Lotus Driver Training Experience please contact:  
The Lotus Sport Team on +44 (0) 1953 608547 or email [track@lotuscars.co.uk](mailto:track@lotuscars.co.uk)

\*Terms and conditions apply. Events are subject to availability.  
Participants who have successfully completed this course are eligible to further improve their driving skills on the Intensive Lotus Driver Training Experience.



# Intensive Driver Training Experience



## A programme that will put your driving skills to the ultimate test...

You will benefit from intensive tuition on this unique driving course and with only two clients per instructor; you are guaranteed extensive track time. Our highly trained Lotus instructors will share their expertise with you to enable you to learn skills of the highest standard. You will be challenged, tested and pushed to your highest abilities!

Throughout the morning session you will be taught the finer points of vehicle control. You will experience understeer and oversteer at its most subtle and most extreme in the format of a figure 8. You will be tested on your car control on the giant slalom course combined with the braking avoidance and judgmental activities. You will also complete a challenging heel and toe exercise, after which you will never go back to ordinary downshifting on track again. The afternoon is spent developing your skills learned from the morning session, whilst improving your circuit driving techniques on the full Lotus test track. This part of the programme will allow you to perfect your individual driving style, whilst teaching you precise steering, smooth power and decisive braking.

This fantastic experience is carried out in the Elise S. All of the above intensive training and development activities are arranged seamlessly around a welcome breakfast, an appetising lunch and presentation of your certificate and personalised Intensive Driver Training Experience trophy.

This extraordinary experience is priced at just £899 per person\*  
Lotus Club International Members receive a 10% discount making this course just £809 to participate.

To book your place on this Intensive Lotus Driver Training Experience please contact:  
The Lotus Sport Team on +44 (0) 1953 608547 or email [track@lotuscars.co.uk](mailto:track@lotuscars.co.uk)

\*Terms and conditions apply. Events are subject to availability.  
Drivers must have completed the original Lotus Driver Training Experience in order to benefit from this course.



# Corporate Day



Give your guests the exclusive opportunity to be hosted by Lotus Sport at the Lotus Cars H.Q. for an adrenalin pumping day most certain to stick in their minds for months after.

Whether you want to give your customers a blast, gee up your staff, give your group of friends an amazing time or book the ultimate stag weekend, then look no further, Lotus corporate events are unique and achieve this every time.

Get ready for an action packed day of high speed skills and driving tuition on the famous Lotus Test Track in the award winning Lotus Elise S.

**Choose from the following activities:**

- Drive the Elise S, experience the thrills of track driving.
- Staggered Gate Slalom Course, can you handle it?
- Factory Tour, ever wondered how we build the stunning Lotus range?
- Classic Team Tour, viewing Classic Formula One cars.
- Lunch - with the Lotus Sport team overlooking the test track.
- Passenger Ride - Pure adrenalin pumping, what a way to finish the day.
- Conference Facilities for use on event.

We can tailor an event to suit your exact requirements

To book call the Lotus Sport Team on +44 (0) 1953 608547 or email [track@lotuscars.co.uk](mailto:track@lotuscars.co.uk)

Terms and conditions apply. Events are subject to availability.



# Lotus Cars Track Event Terms and Conditions

## 1. Interpretation

- 1.1 In these Conditions the following words have the following meanings:
- “Booking Form” means the order form completed by You for the provision of the Track Event.
- “Conditions” means these terms and conditions contained herein.
- “Driver(s)” means the individual driver (s) who will be taking part, in the Track Event, including, if applicable, You.
- “Guest” means any individual accompanying the Driver but not taking an active part in the Track Event.
- “Lotus” means Lotus Cars Limited whose registered office is at Potash Lane, Hethel, Norfolk NR14 8EZ.
- “Track Event” means the event detailed on the Booking Forms including details of the date and content.
- “Voucher” means a voucher provided by Lotus to You (or as directed by You) for booking a Track Event at a future date. A Voucher shall be valid for 12 months.
- “You, Your” means the person(s), firm or company who books the Track Event with Lotus.
- 1.2 In these Conditions reference to any statute or statutory provision shall, unless the context otherwise requires be construed as a reference to a statute or statutory provision as from time to time amended, considered, modified, extended, re-enacted or replaced.
- 1.3 In these Conditions references to masculine include the feminine and the neuter and to the singular include the plural and vice versa as the context admits or requires.
- 1.4 In these Conditions the headings will not affect the construction.

## 2. Contract Formation

- 2.1 The contract will be on these Conditions to the exclusion of all other terms and conditions and all previous oral or written representations.
- 2.2 An application to book a Track Event shall be made by You on the Booking Form, this shall be deemed to be an offer by You to purchase the Track Event upon these Conditions. The Contract is formed when the order is accepted by Lotus by way of a written acknowledgement of the Booking Form. No Contract will come into existence until a written acknowledgement of the Booking Form is issued by Lotus.

## 3. Your Right to Cancel

- 3.1 Subject to Conditions 3.2 and 3.3, You have the right to cancel the Contract with no penalty if you cancel in the following manner. You must provide notice in writing within 7 days, starting on the day after You receive the Booking Form. Please write to “Lotus Driver Training Team” at the above address quoting your order number. You may send this notice by post, fax or e-mail, or deliver it by hand. You are required to return the goods to us at Your cost and risk. If You cancel in accordance with this Clause then we shall refund the total amount of money paid by You for the goods. Refunds shall be made to the original purchaser only. THIS CONDITION SHALL NOT APPLY IF YOU ARE BOOKING WITH A VOUCHER.
- 3.2 Save where You cancel within the period and manner provided by Condition 3.1, if You cancel the Track Event between 10 and 21 calendar days before the date of the Track Event then You will be liable for 50% of the price. If You cancel during the 10 (inclusive) calendar days before the Track Event you will not receive a refund. Any cancellation by You must be in writing.
- 3.3 Condition 3.1 shall not apply if You have booked an event that is to take place in less than 7 days.
- 3.4 You agree that we may charge an administration fee for any changes You require to Your booking.

## 4. Price and Payment

- 4.1 The price for the Track Event shall be the price set on the Booking Form and is inclusive of any value added tax or other applicable sales tax or duty which will be added to the sum in question.
- 4.2 All monies due to Lotus shall be due in pounds sterling no later than 30 calendar days prior to the Track Event.
- 4.3 No payment will be deemed to have been received until Lotus has received cleared funds.

## 5. Driver's Requirements

- You warrant that You will procure that each Driver complies (or will comply) with the following:
- 5.1 All Drivers must be at least 21 years old, 6ft 2in or below in height and not weigh more than 18st, be in good health and free from any medical condition or illness which could affect or impair their ability to participate in the Track Event.
- 5.2 All Drivers must produce a valid UK driving licence (not a provisional licence) prior to the commencement of the Track Event. If you hold a valid international driving license please call before booking. Any Driver who fails to produce a valid driving licence will not be permitted to drive vehicles during the Track Event;
- 5.3 All Drivers must drive the vehicles used in the Track Event in a careful and safe manner and follow all instructions given by Lotus employees and/or agents (including but not limited to the Lotus Hethel circuit operating procedures). You shall be responsible for the acts and omissions of the Drivers and, in particular, their failure to drive the vehicles in accordance with these Conditions;
- 5.4 All Drivers must attend a drivers briefing and sign Lotus' standard form disclaimer and indemnity prior to the commencement of the Track Event.
- 5.5 Absolutely no form of racing, timing or competition will be allowed during the Track Event.
- 5.6 All Drivers must wear helmets of a recognised manufacturer and complying with the current MSA regulations at all times whilst participating in the Track Event.
- 5.7 it is the Drivers' sole responsibility to ensure that any vehicle, not supplied by Lotus, used for the Track Event is mechanically free from defects and is safe. Lotus may prohibit the Driver from taking part (or continuing to take part) in the Track Event if it considers that due to a defect or fault the vehicle is unsuitable to participate (or continue to participate) in the Track Event.
- 5.8 All vehicles participating in the Track Event must comply with MSA / Lotus' noise regulations of 102dBA at a distance of ½ metre measured at 45 degrees using ¾ maximum engine revs.
- 5.9 No Driver will be permitted to enter Lotus' premises until 8am and all Drivers must leave Lotus premises within 60 minutes of the closure of the circuit.



## 6. General Obligations

You agree that:-

- 6.1 Lotus may refuse to allow any Driver to drive or carry on driving (or participate in the Track Event) if, in Lotus' reasonable opinion, any such Driver appears unfit to drive for medical reasons or due to the influence of alcohol or drugs or such Driver disregards any instructions or is in any way causing a nuisance, damage, disturbance, annoyance or inconvenience to Lotus, its employees or agents or the surrounding community, or if the Driver is not complying with the provisions of Condition 5 above or for any other reason identified in these Conditions. In such circumstances, Lotus will not pay any refund to the Driver or You.
- 6.2 Lotus may at any time and at its sole discretion terminate or suspend the Track Event if it considers the risk to the safety of persons is unacceptable.
- 6.3 Should the circuit require closing for any period during the event as a result of any Driver's acts or omissions during the Track Event the Lotus event co-ordinator may exclude that Driver for part or all of the remaining event.
- 6.4 You shall be responsible for notifying each Driver of Lotus' requirements pursuant to these Conditions.
- 6.5 You must comply with the instructions of Lotus, its employees agents and sub-contractors at all times during the Track Event.
- 6.6 Neither You or the Drivers will be allowed onto Lotus premises for the Track Event unless all sums due under these Conditions have been paid by You.
- 6.7 You will not permit any marking of the garages, circuit or paddock surfaces and that it is Your responsibility for removing and disposing of all waste in a safe manner.
- 6.8 You shall obtain Lotus' prior written consent to bring Guests to the Track Event. All children 16 years of age or under must be accompanied by a parent/guardian at all times.
- 6.9 You will not permit any animal to enter Lotus' premises.
- 6.10 No filming of any kind is permitted on Lotus' premises.
- 6.11 Lotus has the right to determine the size and type of vehicle permitted to participate in the Track Event. In particular, no 4x4, utility or off road vehicle will be allowed to participate.
- 6.12 You shall not hold itself out as an agent or representative of Lotus. In particular, You shall not use any trade mark associated with Lotus (the "Lotus IPR") for promotional or other purposes, without first obtaining the written consent of Lotus. If Lotus does give such consent, the title to and copyright in any material created by You incorporating the Lotus IPR shall belong to Lotus and You shall execute any documents as may be necessary to transfer the same to Lotus.
- 6.13 You shall give particulars to Lotus of any complaints, claims or threatened claims received from third parties immediately on receipt of the same.
- 6.14 You shall indemnify Lotus and keep Lotus indemnified from and against all actions, proceedings, claims and costs arising directly or indirectly as a result of any breach by You of these Conditions.
- 6.15 You shall meet the Driver's at the entrance to Lotus' premises. At least 48 hours prior to the Track Event You shall provide to Lotus the names of the Drivers who will be attending the Track Event.

## 7. Lotus' Obligations

- 7.1 Lotus will permit You and the Drivers access to the Lotus circuit, track control building/hospitality suite (including toilets), paddock/west car park and access roads to these areas for the purpose of the Track Event during the times detailed in writing to You by Lotus and in accordance with these Conditions. All other areas of Lotus' premises are strictly private.
- 7.2 Lotus shall provide appropriate staff for the Track Event.
- 7.3 Lotus shall observe all applicable rules and regulations for the Track Event, including all reasonable safety standards, and shall ensure that Drivers are given a safety briefing.

## 8. General

- 8.1 Lotus shall not be liable to You if it is prevented from fulfilling its obligations under these Conditions by some reason beyond its reasonable control (including without limitation acts of god, fires, hostilities, and acts of terrorism).
- 8.2 Lotus reserves the right to cancel (including cancellation after the Track Event has commenced) the Track Event if weather conditions render it unsafe. In any event Lotus shall be under no obligation to refund to You any of the purchase price paid to Lotus.
- 8.3 Lotus may terminate this contract with immediate effect if You are in material breach of any of these Conditions or becomes insolvent (if applicable). On termination Lotus shall be under no obligation to host the Track Event and shall have no liability to You or to any Driver.
- 8.4 Lotus must be informed by You of any intended public relations or press activities required or in support of and during the Track Event.
- 8.5 Lotus shall not be liable (whether in contract, tort (including negligence and breach of statutory duty) statute or otherwise) for any loss or damage to persons or property caused during the Track Event except for Lotus' liability for death or personal injury arising out of Lotus' negligence which is not restricted or excluded in any way.
- 8.6 These Conditions supersede any previous agreement between the parties and represents the entire agreement between the parties.
- 8.7 These Conditions shall not be deemed to create a partnership between the parties or to create the relationship of agent and principal.
- 8.8 You shall not be entitled to assign all or part of Your rights or obligations under these Conditions without the prior written consent of Lotus.
- 8.9 These Conditions shall be governed by the laws of England and the parties submit to the jurisdiction of the Courts of England.

